

FLOORING INSTALLATION INSTRUCTIONS

IMPORTANT!

To avoid color shade variations, it is recommended to use panels from the same production batch throughout the entire project. Before starting the installation, check the batch number indicated on each package.

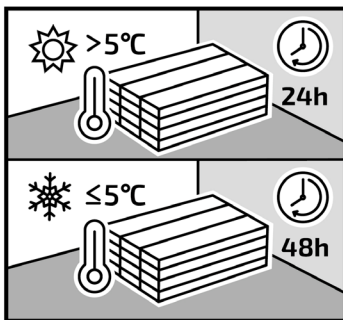
ATTENTION!

Before installation, all panels must be carefully inspected for surface defects, mechanical damage to the locking system, and variations in color or gloss. Characteristics such as varied texture, knots, wood grain rings, lighter areas, or cracks are part of the design and are not considered defects.

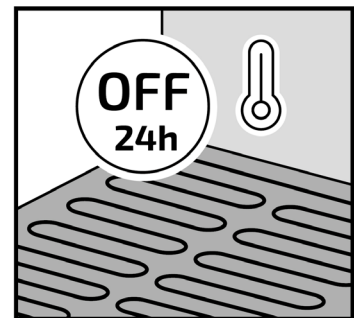
Starting the installation is regarded as acceptance of the product's quality; therefore, complaints related to design or color will not be accepted after installation. It is recommended to pre-sort the panels by shade and texture, then alternate them during installation to create a natural appearance. For the best visual effect, install the panels in the direction of the main source of light.

PREPARATION CONDITIONS

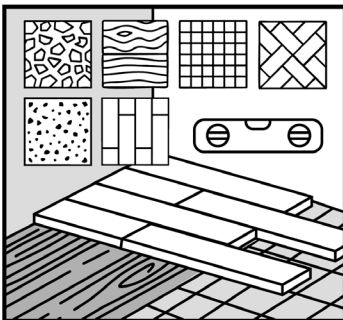
Room temperature: 18–30°C; Air humidity: 40–65%;



1. If the product was transported at a temperature above 5°C, allow it to acclimate for at least 24 hours at a room temperature of 18–30°C. If the transportation temperature was $\leq 5^\circ\text{C}$, the acclimation period must be at least 48 hours.

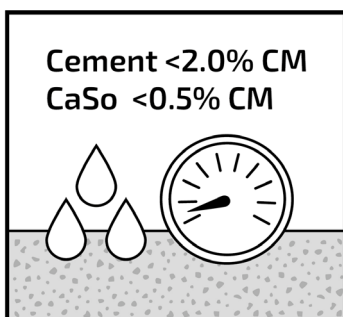
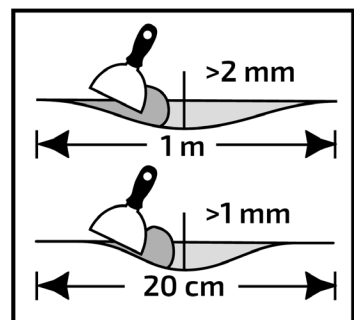


2. Floor heating must be turned off at least 24 hours before installation.



3. The condition of the subfloor (levelness, dryness, stability) is critically important for a successful result. Installation is permitted on cement and anhydrite screeds, self-leveling compounds, OSB, or plywood (wood moisture content 8–10%). Installation on carpets or soft floor coverings is strictly prohibited.

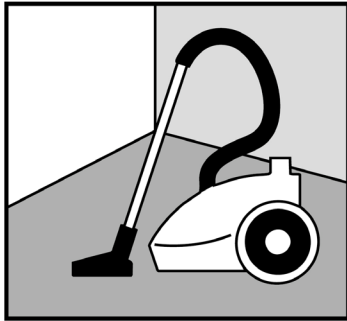
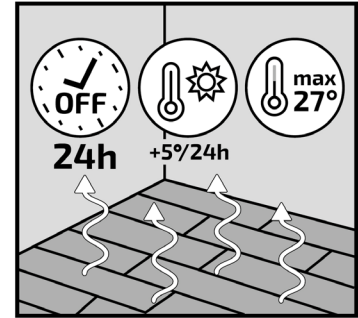
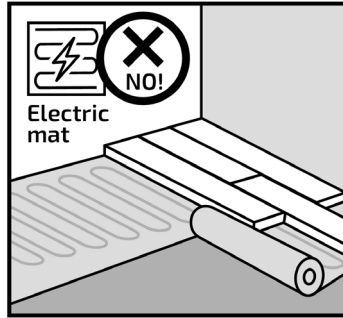
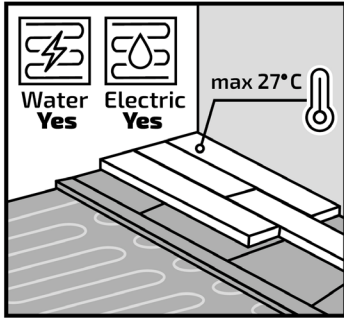
4. The subfloor must be level. Irregularities exceeding 1 mm per 20 cm or 2 mm per 1 meter must be leveled. If necessary, apply a primer or leveling compound over the entire surface.



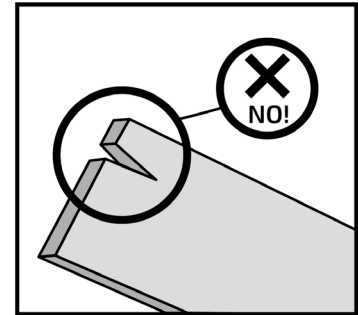
5. The permissible moisture level is less than 2.0% for cement screeds and less than 0.5% for anhydrite screeds. If underfloor heating is present, the limits are 1.8% and 0.3%, respectively.

6.7. Panels can be installed over underfloor heating systems provided that the surface temperature does not exceed 27°C. Heating must be turned off at least 24 hours before installation, and remain off for another 24 hours after installation. When turning the system back on, increase the temperature gradually

– no more than 5°C per day. Installation is allowed over water-based systems or electric cables embedded in screed. Installation over heating mats or infrared heating systems is not recommended.



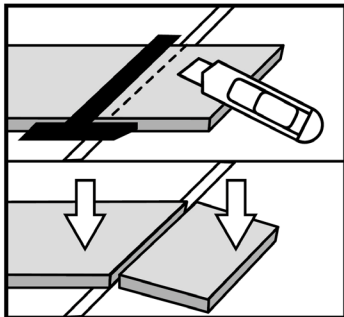
8. The surface must be dry, level, stable, and clean. Remove all grease, dust, dirt, and chemicals. Sand down any protrusions and fill in large cracks. Vacuum the entire surface thoroughly before installation.



9. Inspect the panels under proper lighting before and during installation. Do not use damaged elements.

INSTALLATION CONDITIONS

Room temperature: 18–30°C; Air humidity: 40–65%;
Subfloor temperature: minimum 15°C;



For glue-down LVT-type flooring installed directly onto the subfloor using an appropriate adhesive, temperature expansion gaps are not mandatory but it is recommended to leave a 2 mm gap.

To cut the panels, use a sharp utility knife: score the top layer and then snap the panel over the edge.

Step 1: Determine the direction of the flooring installation.

Step 2: Calculate the layout of planks or tiles across the width of the room/area and mark a perfectly straight line on the floor using a chalk line or laser level – usually parallel to the longest wall in the room.

Step 3: Mark a second line to create a working section (e.g., five rows wide) that will be glued using the correct type of adhesive for vinyl (PVC) flooring. Before applying the adhesive, carefully read the manufacturer's instructions.

Step 4: Apply the required amount of adhesive to the subfloor and let it sit until it reaches its initial tack. Refer to the technical data sheet of the adhesive used for specific details.

Step 5: For the second and subsequent rows, take a new plank or use offcuts from the previous rows and determine the required length.

Step 6: Cut the planks or tiles to fit without force, pressing them gently against the wall or skirting board.

Step 7: Do not apply more adhesive than you can work with during the adhesive's open time.

Step 8: Immediately press each plank or tile into place using a hand roller or pressure block to ensure full contact with the adhesive.

Step 9: Remove any excess adhesive with a damp cloth.

Step 10: Immediately roll each finished section with a roller weighing at least 50 kg (110 lbs). Roll several times in different directions within the adhesive's open time.

Repeat steps 3 to 10 until the entire floor is installed.

PROTECTION

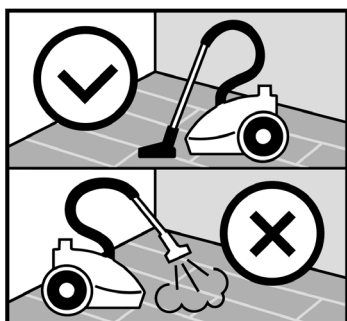
Floors glued to the subfloor must be protected from heavy loads for 72 hours after installation, allowing the tiles and adhesive to stabilize at a consistent temperature between 18°C and 27°C.

FIRST CONTACT WITH WATER

Avoid any contact between the flooring and water for 72 hours after installation. After this period, the adhesive will have developed sufficient resistance to moisture, and water exposure will no longer affect the strength of the bond.

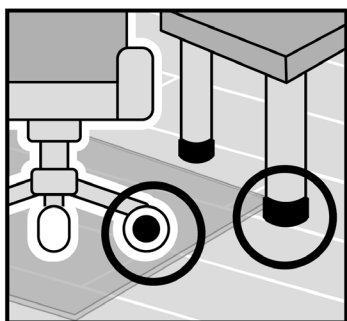
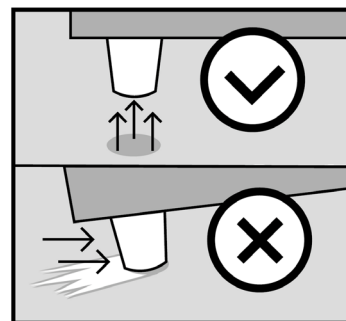
USAGE AND MAINTENANCE CONDITIONS

Room temperature: 18–30°C; Air humidity: 40–65%;

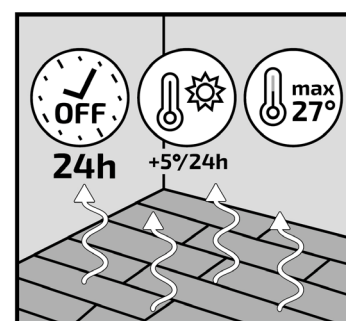


1. Vacuum cleaning is allowed; however, the use of steam cleaners or steam mops is strictly prohibited.

2. Dragging heavy objects across the floor is not allowed. Such items must be lifted and carried to prevent damage to the flooring surface.



3. Office chairs must be equipped with soft (non-marking) castors, or a protective mat should be placed underneath. Furniture legs should be fitted with felt pads to prevent scratching the surface.



4. After installation, wait 24

hours before turning on the underfloor heating system.

Increase the temperature gradually — no more than 5°C per day.

IMPORTANT: The surface temperature of the floor must not exceed 27°C.

IMPORTANT WARRANTY TERMS

- FLEX vinyl flooring features an antibacterial surface and a 0.55 mm protective layer resistant to mechanical damage, UV exposure, and staining.
- Excessive or prolonged contact with abrasive or sharp objects may damage the surface.
- Do not use rubber or latex-based mats, castors, or furniture pads, as they may cause staining. W-type castors (EN 12529) are recommended.
- Avoid contact with hot objects (e.g. cigarettes, matches), as they can cause irreversible damage to the surface.
- Panels with visible defects must not be installed. Installation is considered acceptance of the product's quality
- To make a claim under this warranty, any defects must be reported within 14 calendar days of their discovery. Claims submitted after this period will not be considered
- The warranty covers only product replacement or proportional reimbursement. Costs related to removal, installation, or other associated work are not covered.